

**Work Order ID 67935**

Tuesday, April 05, 2011 10:01:56 AM



Page 1

Item ID: D350-591-121

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, LH

Start Date: 4/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

*HL*

Date:

*11-04-15*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2351

Rev E

100

0.00



DOCUMENT CONTROL

DC

0.00

Document Control

Memo

Photocopy bluefile and type labels as per PPP D350-591-121 CHG005

*5 u106log**for CL 11-6-8*

110

0.00



Large Fab

Large Fab

Memo

0.00

1-Cut D2244-116 extrusion to 55.32" long as per Dwg D2351 using cutting table setup DT8185-G

2-Drill extrusion per Dwg D2351 using Jig DT8230 for rivets.

3-Deburr

*4 0**11.05.26*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Approvals: Process Plan: Date: Tooling: Date:

Stop



QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

0.00



BENDING MACHINE - SKIDTUBES

CNC Bend 1

Memo

0.00

CNC Delta 100 Bender

Bend as per Dwg D2351-041 using CNC Bender 1 and Folio FT011. Use Bend Program D2351-041.

DP

11-5-26

130

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

S 11/6/30

x4

LN

140

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

1-Bevel Fwd and Aft end for welding

P 11.06.01

4 φ

2-Weld Aft End Bracket per QSI 004 & Dwg D2351 using Welding Jig DT8033  
A/RAluminum Rod

3-Do not Grind Flush

4114703  
M115928

W/O:		WORK ORDER CHANGES					
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Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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180

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

H 11.06.04

4 0

190

Large Fab

0.00



Large Fab

Memo

0.00

Large Fab

1-Rivet Leg Assembly as per Dwg D2351

2-Weld Fwd End Plate per QSI 004 &amp; Dwg D2351

A/RAluminum Rod M114703

3-Grind end cap flush per dwg D2351

H 11.06.04

A.E 1106.04

4 0

220

QC10- Inspect visual per QSI004- ground welds

0.00



QC

Memo

0.00

Quality Control

S 1106/06

24 4

W/O:		WORK ORDER CHANGES					
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Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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230

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

8 v 106/06



240

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

4X  $\phi$  M-11/06/06  
LH

250

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

START TIME: 11:40  
OVEN TEMPERATURE: 320 °F  
FINISH TIME: 12:104X  $\phi$  M-14/06/07  
LH

M116964

W/O:		WORK ORDER CHANGES					
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Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

260

Wing Walk as per dwg QS1005 4.4 Batch 117315. 0.00



HandFinish

Memo

0.00

Hand Finishing

HLH  $\phi$  PR W-B-7.

270

QC3- Inspect Part Finish 0.00



QC

Memo

0.00

Quality Control

4 LH  $\phi$  JM 11/06/07

280

Pick Kit 0.00



Packaging

Memo

0.00

Packaging

11/6/8  $\phi$  SD

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
290  QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00				<div>44</div>			
300  Packaging Packaging	Packaging  Memo Identify and pack for shipping as per PPP D350-591-121 Location: <u>80 R</u> PPP Rev: _____	0.00 0.00						<div>10/11/11/9</div>	<div>40</div>
310  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							<div>11/6/9</div> <div>MF</div> <div>11-06-09</div>

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Tuesday, April 05, 2011 10:02:02 AM

Page 1

Work Order ID: 67935

Parent Item: D350-591-121

Parent Item Name: Heli-Access-Step, LH



Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: E 02.10.21 Re-format; Incorporated D2351-041 IPP KJ/RF  
IPP rev. F 06.02.23 added grinding EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2244-116 Step Extrusion		Manufactured	No			110	Each	163.0000	0.5	2.105263		11.05.05	
-----------------------------	--	--------------	----	--	--	-----	------	----------	-----	----------	--	----------	--

Location	Loc Qty	Loc Code
HALL	97	
60307	97	
WA	66	
57850	19	
60307	47	

D2850-1 End Bracket		Manufactured	No			140	Each	4.0000	1	4		11.05.31	
------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	----------	--

Location	Loc Qty	Loc Code
WA016	4	
50267	4	

D2582 Step Leg Assembly		Manufactured	No			190	Each	9.0000	1	4		11.06.04	
----------------------------	--	--------------	----	--	--	-----	------	--------	---	---	--	----------	--

Location	Loc Qty	Loc Code
WA014	9	
62053	3	
67214	6	

B68963 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, April 05, 2011 10:02:02 AM

Page 2

Work Order ID: 67935

Parent Item: D350-591-121

Parent Item Name: Heli-Access-Step, LH

Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

MS20600-AD4W3

Purchased

No

190

Each

931.0000

16

64



Cherry Rivets

Location

Loc Qty

Loc Code

ST321

494

111636

494

WA018

437

107939

437

D2673-34

Manufactured

No

210

Each

111.0000

1

4



End Plate

Location

Loc Qty

Loc Code

WA015

111

59690

111

AN4-16A

Purchased

No

290

Each

88.0000

2

8



Bolt

Location

Loc Qty

Loc Code

ST358

88

116400

88

D2856-400

Manufactured

No

290

f

2.5200

0.6

2.4



Abraison Strip

Location

Loc Qty

Loc Code

ST409

2.52

63735

2.52

cut (1) at 7.20"

AN960JD416

NAS1149D0463J

Purchased

No

290

Each

0.0000

6

24



Washer

Tuesday, April 05, 2011 10:02:02 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 67935

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Parent Item Name: Heli-Access-Step, LH

Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

D2230-1

Manufactured No

290 Each

2.0000

1

4



Lug



*BLZ 761 SP*

Location

Loc Qty

Loc Code

ST476

2

65270

2

AN3-37A

Purchased No

290 Each

263.0000

2

8



Bolt



*SP*

Location

Loc Qty

Loc Code

ST353

263

105425

127

111668

136

MS21042L3

Purchased No

290 Each

2,051.000

2

8



Nut



*SP*

Location

Loc Qty

Loc Code

ST300

2051

116391

451

116540

800

116549

800

AN4-13A

Purchased No

290 Each

296.0000

3

12



Bolt



*11117962 11/6/05 (4)*

Location

Loc Qty

Loc Code

ST357

296

117094

296

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 4

Tuesday, April 05, 2011 10:02:03 AM

Work Order ID: 67935

Parent Item: D350-591-121

Parent Item Name: Heli-Access-Step, LH

Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

290

Each

3,160.000

3

12



Nut

Location

Loc Qty

Loc Code

ST300

3160

116188

1160

116823

2000

D2230-3

Manufactured

No

290

Each

13.0000

1

4



Lug

Location

Loc Qty

Loc Code

Return 2010

4

62927

2

63544

2

ST470

9

66936

9

D2732-030

Manufactured

No

290

Each

2.0000

2

8



Rubber Cushion

Location

Loc Qty

Loc Code

ST410

2

65395

2

cut (2) at 3.00"

AN960JD10

NAS1149D0363J

Purchased

No

290

Each

0.0000

4

16



Washer

Tuesday, April 05, 2011 10:02:03 AM

Shop Packet Print

Page 4

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DESIGN KE	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2351	REV. E SHEET 1 OF 2
DATE 05.11.14		TITLE HIGH FLOAT STEP ASSEMBLY	SCALE NTS
A	95.02.15	NEW ISSUE	
B	97.05.22	END CAPS CHANGED	
C	97.07.23	ADDED BUSHING AND FACING INFO	
D	98.12.17	CHANGED TO BEND, D2850 REPLACES D2357 & D2358, INCORP. DEO 9084	
E	05.11.14	UPDATE FINISHING NOTE	

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 621935

PH 11-04-5

**D2351 HIGH FLOAT STEP ASSEMBLY PARTS LIST**

Part No.	Description	QTY -041	QTY -042
D2351-041	High Float Step Assembly (LH)	X	
D2351-042	High Float Step Assembly (RH)		X
D2244-55.4	STEP EXTRUSION*	1	1
D2582	STEP LEG ASSEMBLY	1	1
D2673-34	STEP END PLATE	1	1
D2850-1	END BRACKET	1	
D2850-2	END BRACKET		1
MS20600AD4W3	RIVETS	16	16

\*cut per drawing

RELEASED  
05.11.28 [Signature]

PH  
ECN 1105  
UNDER REVIEW  
07.11.29 [Signature]  
PER LIC# 263

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# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

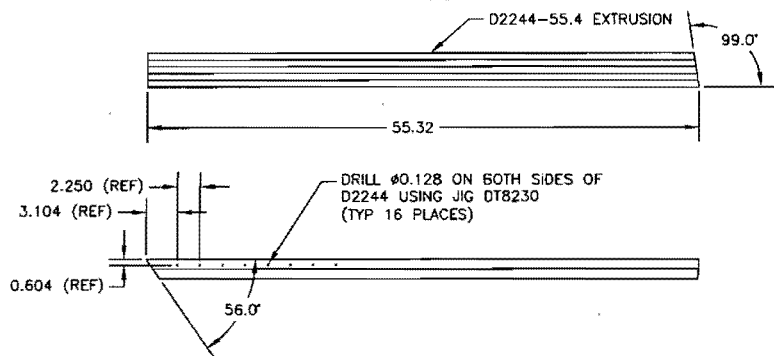
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

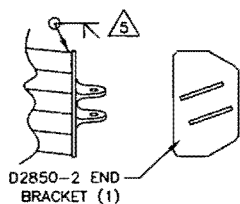
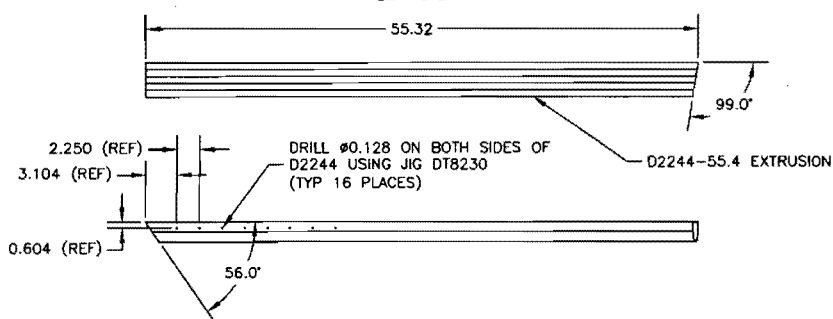
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• **NOTE:** Date & initial all entries

D2351-2 CUTTING/DRILLING DETAIL  
RIGHT STEP

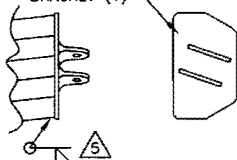


D2351-1 CUTTING/DRILLING DETAIL  
LEFT STEP



DETAIL A  
SCALE: 1:4

D2850-1 END  
BRACKET (1)



DETAIL B  
SCALE: 1:4

D2582 STEP LEG ASSEMBLY (1)

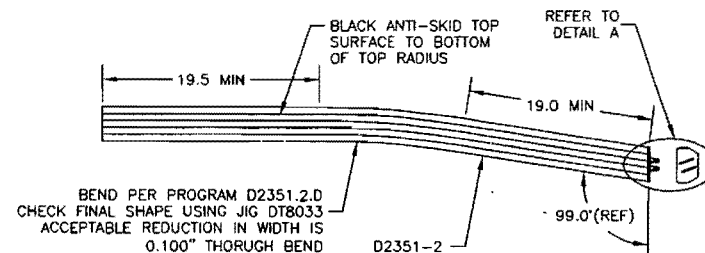


# GENERAL NOTES

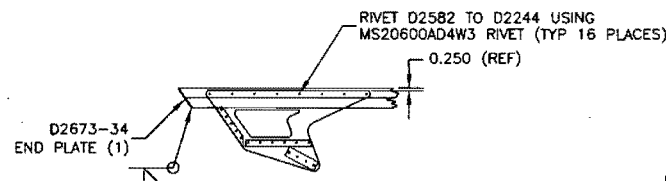
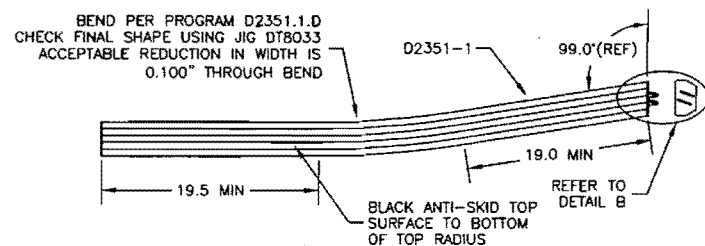
- 1) WELD PER DART QSI 004
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) CHAMFER D2244 EXTRUSION 0.075"x45° BEFORE WELDING D2850-1 OR D2850-2 IN PLACE. DO NOT GRIND FLUSH.

D2351-042 BENDING/ASSEMBLY DETAIL  
RIGHT STEP



D2351-041 BENDING/ASSEMBLY DETAIL  
LEFT STEP



D2673-34  
END PLATE (1)

RELEASED  
05.11.28

UNDER REVIEW

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DESIGN KE	DRAWN BY PH	<b>DART</b>	DART AEROSPACE LTD. HAMPSHIRE, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D2351	REV. E
DATE 05.11.14	TITLE HIGH FLOAT STEP ASSEMBLY	SHEET 2 OF 2	SCALE 1:12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## 5. PARTS LIST

Qty -111A	Qty -113	Qty -115	Qty -117A	Qty -119	Qty -133	Part Number	Description
X						D350-591-111A	<i>Heli-Access-Step</i> ™, Long Step – High Skid
	X					D350-591-113	<i>Heli-Access-Step</i> ™, Short Step – High Skid
		X				D350-591-115	<i>Heli-Access-Step</i> ™, Short Step – Low Skid
			X			D350-591-117A	<i>Heli-Access-Step</i> ™, Pre-Flight Step
				X		D350-591-119	<i>Heli-Access-Step</i> ™, Long Step – Low Skid
					X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
	1					D2310	STEP ASSEMBLY (HIGH-SHORT)
1						D2311	STEP ASSEMBLY (HIGH-LONG)
		1				D2354	STEP ASSEMBLY (LOW-SHORT)
				1		D2355	STEP ASSEMBLY (LOW-LONG)
					1	D2946-041	STEP ASSEMBLY (MAINTENANCE)
4	2	2	2	2		D2171	CLAMP
4	2	2	2	2		D2182B035	CUSHION
					4	D2230-1	MOUNTING LUG
					4	D2230-3	MOUNTING LUG
8	4	4	4	4		D2274	RADIUS BLOCK
			1			D2362-041	SUPPORT BRACKET
2	1			1		D2362-3	SUPPORT BRACKET
		1				D2362-5	SUPPORT BRACKET
2	1	1	1	1	2	D2856-400-720	ABRASION STRIP
					1	D2945	MOUNTING PLATE
2	2	2		2		AN3-37A	BOLT
					2	AN4-7A	BOLT
					4	AN4-11A	BOLT
					8	AN4-14A	BOLT
		4				AN4-16A	BOLT
8	4			4		AN4-20A	BOLT
1	1	1	4	1		AN4-22A	BOLT
4	4	4		4		AN960JD10	WASHER
10	6	2	4	6	14	AN960JD416	WASHER
		4				AN960JD416L	WASHER
2	2	2		2		MS21042L3	NUT
9	5	5	4	5	14	MS21042L4	NUT

Qty -121	Qty -122	Qty -123	Qty -124	Part Number	Description
X				D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X			D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X		D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X	D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
1				D2351-041	STEP ASSEMBLY (HIGH-SHORT, LH)
	1			D2351-042	STEP ASSEMBLY (HIGH-SHORT, RH)
		1		D2356-041	STEP ASSEMBLY (LOW-SHORT, LH)
			1	D2356-042	STEP ASSEMBLY (LOW-SHORT, RH)
1	1	1	1	D2230-1	MOUNTING LUG
1	1	1	1	D2230-3	MOUNTING LUG
1	1	1	1	D2856-400-720	ABRASION STRIP
2	2	2	2	AN3-37A	BOLT
3	3	3	3	AN4-13A	BOLT
4	4	4	4	AN960JD10	WASHER
6	6	6	6	AN960JD416	WASHER
2	2	2	2	MS21042L3	NUT
3	3	3	3	MS21042L4	NUT



REFERENCE ONLY

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-591 REV. G OR EARLIER  
AND  
INSTRUCTIONS OF CONTINUED AIRWORTHINESS ICA-D350-591 REV. 2 OR EARLIER  
REF CANADIAN STC: SH92-6  
REF FAA STC: SH967NE

For D350-591-121/-122/-123/-124/-133 steps, customers have the option of installing D2732-030 cushions under the D2230-1/-3 clamps to accommodate varying crosstube diameters and to improve fit. It is also acceptable to use longer or shorter AN4 bolts, and/or extra AN960JD416 washers under the nut to ensure 1.5 to 4 threads in safety. See Figure 1 on sheet 2 of this service instruction for reference.

For D350-591-121/-122 steps at CHG 005, D350-591-123/-124 steps at CHG 004, and D350-591-133 steps at CHG 003, the parts list of D350-591 Rev. G and ICA-D350-591 Rev. 2 is amended as follows:

## ADD:

Qty -121	Qty -122	Qty -123	Qty -124	Qty -133	Part Number	Description
X					D350-591-121	<i>Heli-Access-Step</i> ™, Short Step – High Skid, LH
	X				D350-591-122	<i>Heli-Access-Step</i> ™, Short Step – High Skid, RH
		X			D350-591-123	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, LH
			X		D350-591-124	<i>Heli-Access-Step</i> ™, Short Step – Low Skid, RH
				X	D350-591-133	<i>Heli-Access-Step</i> ™, Aft Maintenance Step
2	2	2	2	8	D2732-030	CUSHION
2	2	2	2	8	AN4-16A	BOLT






The DSI-9459-011 kit is available for customers with earlier model D350-591-121/-122/-123/-124 steps. Longer AN4 bolts are provided to fasten the clamps. The DSI-9459-013 kit is available for customers with earlier model D350-591-133 steps.

Qty -011	Qty -013	Part Number	Description
X		DSI-9459-011	Rubber Cushion Kit (for -121/-122/-123/-124 steps)
	X	DSI-9459-013	Rubber Cushion Kit (for -133 steps)
2	8	D2732-030	CUSHION
2	8	AN4-16A	BOLT

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY:   
D. SHEPHERD (DE # 02)

DATE: 09.06.24  
CERT. NO.: SH92-6  
ISSUE NO.: 11

B	AN4-16A WAS -17A FOR -013/-133 KIT	CP	09.06.24
A	NEW ISSUE	CP	09.04.17
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9459	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		OPTIONAL CLAMP MODIFICATIONS	NTS
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